ALABAMA HEAT EXCHANGERS

Now Hiring - Pressure Vessel & Heat Exchanger Fitters

Alabama Heat Exchangers is seeking dependable and motivated fitters to join our fabrication team. Qualified candidates should have experience or an interest in the fabrication, fitting, and assembly of ASME pressure vessels, shell-and-tube heat exchangers, and related industrial equipment.

We are accepting applications for all skill levels. Classification and compensation will be based on experience, demonstrated skills, and ability to perform assigned work.

Qualifications & Experience

- Previous experience in pressure vessel, heat exchanger, or heavy industrial fabrication preferred.
- Ability to read and interpret fabrication drawings, blueprints, and weld symbols based on experience level.
- Familiarity with ASME, TEMA, and applicable fabrication standards is a plus.
- Experience fitting shells, heads, nozzles, flanges, supports, and other vessel components.
- Ability to accurately measure, lay out, align, and fit components to required dimensions and tolerances.
- Proficiency with plasma cutting, oxyacetylene torches, grinders, and other fabrication equipment.
- Ability to perform tack welding using various processes preferred.
- Understanding of shop safety, quality workmanship, and proper fabrication practices.
- Willingness to learn, develop new skills, and advance within the company.

Job Responsibilities

- Perform layout, fitting, and assembly of pressure vessels and heat exchangers according to approved fabrication drawings.
- Ensure proper alignment, fit-up, and dimensional accuracy before welding.
- Work closely with welders, supervisors, and quality control personnel to maintain production and quality standards.
- Identify drawing discrepancies, material issues, and fabrication concerns before proceeding with work.
- Complete assigned work efficiently while maintaining quality and safety.
- Assist with equipment repairs, modifications, field fitting, and customer job-site work as needed.
- Maintain a clean, organized, and safe work area.

Additional Requirements

- Must be dependable, self-motivated, and capable of working independently or as part of a team.
- Must be willing to work overtime and travel to customer job sites when required.
- Must be available for occasional after-hours and emergency repair work.
- Must be able to perform the physical duties associated with industrial fabrication, with reasonable accommodations where applicable.
- Employment is subject to applicable pre-employment screening requirements, including drug testing and background checks.

We are looking for individuals who take pride in their workmanship, understand the importance of quality, and are committed to getting the job done safely and efficiently.

Alabama Heat Exchangers welcomes applicants of all experience levels and offers opportunities for continued skill development and advancement.