ALABAMA HEAT EXCHANGERS

Now Hiring – ASME Pressure Vessel & Heat Exchanger Welders

Alabama Heat Exchangers is seeking dependable and motivated welders to join our fabrication team. Qualified candidates should have experience or an interest in welding ASME pressure vessels, shell-and-tube heat exchangers, and related industrial equipment.

We are accepting applications for all skill levels. Classification and compensation will be based on experience, demonstrated welding abilities, and ability to perform assigned work.

Qualifications & Experience

- Previous experience in pressure vessel, heat exchanger, pipe, or heavy industrial welding preferred.
- Experience with GMAW, GTAW, FCAW, and/or SMAW welding processes.
- Ability to weld carbon steel, stainless steel, and other alloys based on experience level.
- Ability to read and interpret fabrication drawings, weld symbols, and welding procedures (WPS).
- Familiarity with ASME Section IX welding qualifications and applicable fabrication codes is a plus.
- Experience welding in multiple positions, including 6G, preferred.
- Ability to produce quality welds capable of meeting applicable visual and nondestructive examination requirements, including radiographic testing (X-ray) when specified.
- Experience with arc gouging, submerged arc welding (SAW), and other specialized welding processes is a plus.
- Strong understanding of welding safety, proper joint preparation, and quality workmanship.
- Willingness to learn, develop new skills, and advance within the company.

Job Responsibilities

- Perform welding on pressure vessels, heat exchangers, piping, and related components according to approved fabrication drawings and welding procedures.
- Prepare, clean, and inspect weld joints prior to welding.
- Perform welding using approved processes and techniques while maintaining compliance with applicable code and quality requirements.
- Ensure weld quality and workmanship meet company standards and applicable inspection requirements.
- Work closely with fitters, supervisors, and quality control personnel to maintain production and quality standards.
- Identify and communicate welding defects, fit-up concerns, material issues, and fabrication discrepancies.
- Perform weld repairs and modifications as required.
- Complete assigned work efficiently while maintaining safety and quality.
- Assist with equipment repairs, field welding, and customer job-site work as needed.
- Maintain welding equipment and a clean, organized, and safe work area.

Additional Requirements

- Must be dependable, self-motivated, and capable of working independently or as part of a team.
- Must be willing to complete applicable welding qualification tests based on assigned processes and job requirements.
- Must be willing to work overtime and travel to customer job sites when required.
- Must be available for occasional after-hours and emergency repair work.
- Must be able to perform the physical duties associated with industrial welding, with reasonable accommodations where applicable.
- Employment is subject to applicable pre-employment screening requirements, including drug testing and background checks.

We are looking for individuals who take pride in their workmanship, understand the importance of producing quality welds, and are committed to getting the job done safely and efficiently.

Alabama Heat Exchangers welcomes applicants of all experience levels and offers opportunities for continued skill development and advancement.