

**Company**

Alabama Heat Exchangers, Inc. is an Engineered-to-Order fabrication and repair company in business to meet the highly specialized process equipment needs of our clients. We've been serving various industries as a small business with an unwavering passion for quality and excellence since 1986. We've earned a reputation from our customers as a "go-to" source for pressure vessels, heat exchangers, specialty welding, machining, and industry knowledge.

**Vital Information**

Alabama Heat Exchangers, Inc.  
5751 LaRue Steiner Rd.  
Theodore, AL 36582  
[www.heatexchanger.com](http://www.heatexchanger.com)

**POC**

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**Accept Credit Cards - YES**

**CAGE Code:** 3ZCS9  
**DUNS #:** 174271452  
**FEIN:** 63-0941306

**Certifications & Specifications:**

ASME - "U" designation  
NBIC - "R" certification (repairs)  
Small Business / C-Corp.  
Registered: SAM & FEDBIZOPPS

**NAICS Codes:**

**Primary:**

332410 - Power Boiler & Heat Exchanger Manufacturing  
332420 - Metal Tank (Heavy Gauge) Manufacturing

**Other:**

332710 - Machine Shops  
332721 - Precision Turned Prod. Mfg.  
332312 - Fabricated Structural Metal Mfg.  
811310 - Welding Repair Services

**Core Capabilities:**

- Shell & Tube Heat Exchangers
- Plate & Frame Heat Exchangers
- Air-fin Heat Exchangers
- ASME Pressure Vessels
- Heat Exchanger and Tank Components
- Fabricated Piping Assemblies
- Heat Exchanger re-tubing & repair
- Process equipment repairs in house & on-site

**Some Current Customers:**

3M, Amvac®, Arkema, BASF, Boise Paper™, Engineered Cooling, Evonik, ExxonMobil, Georgia Pacific, Hargrove EPC, Johnson Controls, Janssen Pharmaceuticals, Lenzing Fibers, Mitsubishi Polysilicon, Nouryon, Polymer Ind., RT&T, Solvay, USCG

**Industries:** Utilities, Power Generation, Specialty Chemical, Petrochemical, Pulp & Paper, Marine, General

**Facilities & Equipment**

- ~17,000 Sq. Ft. shop fabrication area under roof.
- In-house Quality Control Program
- Vertical lathes up to 60" swing, HAAS EC-1600 horizontal mill, radial drill presses, horizontal boring mill, conventional lathe
- Plasma & Oxy-Acetylene cutting equipment
- Flux-cored, mig, tig, stick and submerged-arc welding
- 15-ton overhead crane capacity - 19' under hook
- Blasting & painting equipment
- Portable welding machines for onsite repairs

**Materials**

Carbon steel, chromoly, stainless steel, Hastelloy®, nickel, Inconel®, Incoloy®, brass, copper nickel, aluminum bronze, aluminum, titanium